

CANNED WHOLE KERNEL SWEET CORN (BRINE PACKED) SPECIFICATION



RV : 06

ISSUED DATE : 12/06/2020

PRODUCT CODE : K7BR185G  
 PACKAGE TYPE : - CAN SIZE 603 x 700 (108 OZ) NORMAL LID/NORMAL CAN  
 - EXTERNAL CAN CLEAR EPOXY PHENOLIC OR TIN FREE  
 - INTERNAL CAN EPOXY PHENOLIC  
 - EXTERNAL LID CLEAR EPOXY PHENOLIC OR TIN FREE  
 - INTERNAL LID GOLD EPOXY PHENOLIC  
 INGREDIENT LIST : CORN 62.71%, WATER 35.00%, SUGAR 1.75%, SALT 0.54%

PRODUCT DETAIL	SPECIFICATION
CAN CONDITION	GOOD CONDITION
VACUUM (inHg)	≥ 5
HEAD SPACE (mm)	10 - 15
NET WEIGHT (g)	2,950
DRAINED WEIGHT (g)	1,850
GENERAL MEDIA CHARACTER	
- APPEARANCE	SLIGHTLY CLEAR
- pH	5.8 - 6.5
- TOTAL SOLUBLE SOLID (°Bx)	8 - 11
- % SALT BY REFRACTOMETER	6 - 9
GENERAL CORN CHARACTER	
- COLOUR	BRIGHT YELLOW, GOLDEN
- ODOUR	NATURAL
- TASTE	NATURAL
- TEXTURE	TENDER, NOT HARD FOR CHEWING
TOTAL DEFECTS	
- BLEMISH KERNEL (%By DW)	≤ 1
- BROKEN KERNEL (%)	≤ 5
- DAMAGE KERNEL (%)	≤ 5
- MISSCUT KERNEL (%)	≤ 10
- PULLED KERNEL (%)	≤ 2
- SILK (cm)	≤ 10
- WILT KERNEL (%)	≤ 2
EXTRANEIOUS VEGETABLE MATTER (%)	≤ 2
FOREIGN MATTER (%)	NONE
HEAVY METAL	
- ANTIMONY (Sb) (mg/kg)	≤ 1
- ARSENIC (As) (mg/kg)	≤ 0.5
- CADMIUM (Cd) (mg/kg)	≤ 0.05
- CHROMIUM (Cr) (mg/kg)	≤ 0.5
- COPPER (Cu) (mg/kg)	≤ 20
- LEAD (Pb) (mg/kg)	≤ 0.1
- MERCURY (Hg) (mg/kg)	≤ 0.01
- TIN (Sn) (mg/kg)	≤ 200
- ZINC (Zn) (mg/kg)	≤ 100
MICROBIOLOGICAL	
- <i>Bacillus cereus</i> (CFU/g)	< 10
- <i>Clostridium perfringens</i> (CFU/g)	< 10
- <i>Staphylococcus aureus</i> (CFU/g)	< 10
- Total plate count (CFU/g)	< 10
- Yeast & Mold (CFU/g)	< 10
- Coliform (MPN/g)	< 3.0
- <i>Escherichia coli</i> (MPN/g)	< 3.0
- <i>Clostridium botulinum</i> (in 2 g)	NOT DETECTED
- Mesophilic anaerobe (in 2 g)	NOT DETECTED
- <i>Salmonella</i> spp. (in 25 g)	NOT DETECTED
- Thermophilic anaerobe (in 2 g)	NOT DETECTED

SHELF LIFE : 3 YEARS, ROOM TEMPERATURE

*Adisai S*

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